

# 3M Technical Data Sheet

テープ接着剤製品

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## Cleanly Removable Low VOC Double Coated Tissue Tape 9519

### Product description

Cleanly removable Low-VOC (Volatile Organic Compounds) double coated tape #9519 has non-woven (tissue) backing with acrylic adhesive on both side of the backing. #9519 provides high adhesion to a wide variety of materials and it can be removed with minimum residuals on the substrate. 14 substances\*<sup>1</sup> specified by Health, Labor and Welfare Ministry in Japan are not included in the tape. The amount of VOCs\*<sup>2</sup> that causes sick house syndrome is very low from the tape.

\*<sup>1</sup>: Formaldehyde, Toluene, Xylene, Parachlorobenzene, Ethyl benzene, Styrene, Chloropyridis, Di-n-butyl phthalate, Tetradecan, Nonanal, Di-2-ethylhexyl phthalate, Diazirion, Acetaldehyde, Fenobucarb, 14 substances.

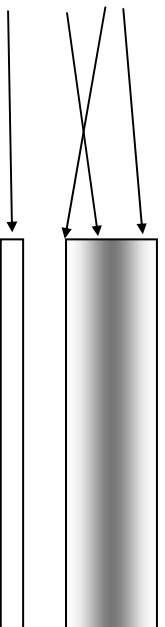
\*<sup>2</sup>: object substance of above guideline

### Product construction

Adhesive: Acrylic

Backing: Non-woven (tissue)

Liner: Paper with 3M logo



### Features

Minimum residuals on substrates at removal even with high adhesion strength.

VOC substances specified by Health, Labor and Welfare Ministry in Japan are not used in the tape.

The tape has high adhesion strength for PP and PE material and can be used many types of substrates.

Good adhesion at high temperature.

### Properties

item	unit	9519
thickness	tape	mm 0.13
	liner	mm 0.13
color	taper	— Translucent white
	liner	— White paper with blue print

